

# GARLAND'S HISTORY

## More than 120 years of experience

Not many companies can make that claim. Founded in 1895, Garland has withstood the test of time to become a worldwide leader in the commercial building industry

1895



Garland Refining Company is started.

1914



The company name is changed under Ohio law to The Garland Company, Inc.®

1917



Garland's patent for roofing compositions is approved by the U.S. Patent Office, launching our history of innovation.

1919



Garland purchases large plant and warehouse property at 3800 East 91st Street in Cleveland, Ohio, which remains the company headquarters today.

1932



Plant operations are unionized, making Garland one of the earliest – if not the first – manufacturers of industrial paints to run a union shop.

1945



The Garland Company celebrates its 50th anniversary.

1980



Garland formally introduces [StressPly®](#), the first high-performance modified bitumen roofing system manufactured in North America.

1985



Garland initiates employee ownership through the ESOP program.

1987



Garland Canada Inc.® is formed with headquarters in Toronto, Canada.

1992



The Energizer rubberized liquid membrane for roof restoration is introduced.

1994



Garland becomes the first in the U.S. commercial roofing industry to achieve ISO 9002 certification.

1995



The Garland Company celebrates 100 years of continuing growth and success.

1995



Garland is among the first roofing companies in North America to embrace green technologies, introducing the first green roofing system.

1996



Garland introduces Roof Asset Management Program® (RAMP), the industry's most comprehensive software for tracking and managing building assets.

1998



Garland ISO 9001 certification for research and development begins.

2000



Garland inaugurates “The Healy,” a new, state-of-the-art product line for roll good products,

restructuring and expanding our warehouse around these new capabilities and increasing our total production, warehousing, research and office space in Cleveland to more than 100,000 square feet. Company celebrates 100 years of continuing growth and success.

2000



Garland is recognized by NorthCoast 99 as one of the best places to work in Northeast Ohio.

2001



Garland introduces the R-Mer Edge product family to protect the roof's perimeter.

2001



Design-Build Solutions, Inc.® (DBS) is formed as a wholly-owned subsidiary headquartered in Cleveland, to give owners an alternative construction delivery system.

2001



Garland announces its new state-of-the-art training facility named the Soliday centre.

# 2001



The Garland Company UK, LTD® is formed in Gloucester, England to expand Garland distribution in Europe.

# 2003



ISO 9001:2000 certification is achieved.

# 2004



Garland becomes 100 percent employee owned through ESOP.

# 2008



Garland launches the Garland Greenhouse®, branding our sustainable product line and services.

# 2009



Garland achieved ISO 9001:2008 certification, assuring customers of our ongoing commitment to continuous quality improvement.

2009



Garland is one of only five regional employers to be honored with the NorthCoast 99 Legacy Award, which is reserved for organizations that have won the NorthCoast 99 award from the Employers Resource Council (ERC) for 10 years.

2009



Garland launches a dynamic new product category, the Dura-Walk® plaza deck system for roofing areas that are to be used for walkways, decking, or vehicular traffic.

2010



Garland adds StressPly® E (Environmental) membranes that feature selected reinforcements, a unique rubber-modified asphalt and surfacing that contain 8% post-consumer recycled content, 27% pre-consumer recycled content and 2.5% rapidly renewable content.

2011



Garland becomes the first roofing manufacturer to have its modified membranes certified by UL Environment, the leading environmental claims accreditation body, for both recycled and bio-based content.

2012



Garland begins manufacturing at its West Coast manufacturing facility.

2014



Garland receives the Employers Resource Council (ERC) NorthCoast 99 award for the fifteenth consecutive year as one of the best places to work in Northeast Ohio.

2015



Garland introduces R-Mer Shield, an innovative standing seam roof system designed to provide unrivaled strength, durability and waterproofing protection.

2015





Garland introduces OptiMax®, the world's first and only thermoset polyurethane-modified membrane designed to retain its resiliency, making it the longest lasting roof system in the commercial roofing market.

2016



Garland introduces KEE-Stone® FB 60, a 60 mil, fleece-backed, thermoplastic membrane modified with DuPont's™ Elvaloy® HP KEE material and reinforced with a high tensile strength polyester scrim, making it the longest lasting and most durable membrane of its kind in the industry.

2016



During its seventh annual Spirit Week, Garland employees raise more than \$80,000 for Ohio Cancer Research in honour of several Garland family members battling the disease.

2017



R-Mer Force, Garland's patent-pending innovative flashless edge metal, is introduced offering unmatched protection for roof perimeters all while saving building owners time and money.

# 2017



Garland is honored with the Smart Business Longevity Award, recognizing 122 years in business in Cleveland.

# 2017



Garland is recognized as a NorthCoast 99 best workplace in Northeast Ohio - our eighteenth consecutive recognition!

# 2018



Garland is recertified under the ISO 9001:2015 standard.

# 2018



Garland is named a 2018 Medical Mutual Pillar Award for Community Service Honoree for its contributions to various regional and national non-profit organizations through its annual Spirit Week tradition.

# 2018



Garland is recognized as a NorthCoast 99 best workplace in Northeast Ohio for the nineteenth consecutive year.

2018



Pyramic® Plus LO, a water-based reflective coating, is introduced. This new coating smells no stronger than standard house paint, is formulated with urethane chemistry for strength, and includes a biocide package to minimize the growth of mold and fungus on the surface of the coating.

2018



Garland introduces the CLEAR™ (Comprehensive Laboratory Effective Analysis Reporting) program operated by Garland's R&D team to test and evaluate roof core samples to answer questions about the system type or identify the source of performance issues.

2019



Garland receives the NorthCoast 99 award for the twentieth consecutive year as one of the best places to work in Northeast Ohio.

2019



Garland introduces LiquiTec™, a tough, virtually odorless, easy-to-apply fluid-applied restoration membrane for aged roofs.

2019



Garland improves its White-Stallion®/White-Stallion® Plus fluid-applied system, infusing it with “moisture triggered” technology to provide a faster cure and improved strength and durability.

2019



For the eighth consecutive year, Garland is named a Top Workplace by The Plain Dealer, an award that is based on surveys about the workplace completed by employees.

2019



Garland is awarded OMNIA Partners contract, Racine WI.

2020



Garland celebrates its 125th anniversary.

2020



Garland receives the NorthCoast 99 award for the twenty-first consecutive year as one of the best places to work in Northeast Ohio.

2020



Garland responds to the global pandemic with the rapid development and introduction of its Defense Force line of environmentally-friendly antimicrobial disinfectant solutions for roofs, walls, playgrounds, and other building surfaces.

2020



Garland is recognized for the ninth consecutive year as one of Northeast Ohio's Top Workplaces by Cleveland's Plain Dealer based on surveys about the workplace completed by their employees.

# 2020



Garland is recognized as one of Inc. magazine's Inc. 5000, a competition that evaluates companies across the entire United States in terms of revenue growth.

# 2020



Green-Lock® Plus Membrane Adhesive and Green-Lock Plus Flashing Adhesive are launched and include an asphalt-free formula that lowers the overall carbon footprint or environmental impact of roofing assemblies.

# 2020



Garland introduces Night-Lock™ night tie-in foam sealant.

# 2021



Garland launches its proprietary approach on vegetative roofing, the F.U.N. program. An acronym for Functional, Urban, and Natural, F.U.N. Roofs provide the sustainable benefits of a green roof, while also engaging architects and designers in utilizing the space for entertainment greenspace area in high-density urban areas.

2021



SA Base IV, a self-adhered base sheet for use with the StressPly IV torch-applied roof system, is introduced.

2021



Terra Seal® self-adhering underlayment for clay or concrete tile is introduced.

2021



Garland is included in Inc. magazine's Inc. 5000 list of the country's fastest growing companies.

2021



Garland launches VaporSmart SA, a high-performance underlayment that, in addition to serving as an air barrier and vapour retarder, is engineered with a UV-reflective slip-resistant surface, allowing it to be used as a temporary roof for up to 180 days during ongoing construction.

# 2021



For the tenth year in a row, Garland was named a Top Workplace by The Plain Dealer, an award that is based solely on surveys about the workplace completed by employees.

# 2021



Garland takes trade shows on the road with its “Garland on the Move” socially distanced events to offer customers a safe way to interact with their local Garland representatives.

# 2022



Garland launches Cool-Sil, a fluid-applied silicone restoration membrane that extends the life of an existing roof by a decade or more while creating a bright-white, UV-reflective surface to improve the building's energy efficiency.

# 2022



Garland is awarded EducationPlus contract in the state of Missouri.

# 2022





Terra Seal® self-adhering underlayment for clay or concrete tile is introduced.

2022



Garland is awarded Vizient Contract, the nation's largest member-driven healthcare improvement company.

2022



Garland's investments in state-of-the-art sensor technology along its manufacturing line are recognized by Amazon Web Services, which creates a video case study at Garland's Cleveland headquarters to highlight this innovative use of Amazon technology to reduce scrap and improve throughput.

2022



For the eleventh year in a row, Garland was named a Top Workplace by The Plain Dealer, an award that is based solely on surveys about the workplace completed by employees.

2022



Garland is recognized as a NorthCoast 99 best workplace in Northeast Ohio for the twenty-third consecutive year.

2023



Garland is recognized as NorthCoast 99 best workplace in Northeast Ohio for the twenty-fourth consecutive year.

2023



For the twelfth year in a row, Garland is named Top Workplace by The Plain Dealer, an award that is based solely on surveys about the workplace completed by employees.

2023



Garland launches Pro-Stop FR, an innovative intumescent wood primer that creates a char-barrier when exposed to flame, protecting vulnerable wood decking and componentry in roof assemblies.

2023



Garland unveils a new version of its StressPly EUV-modified bitumen membrane with proprietary TripleBoost technology that improves mineral retention, providing even greater resistance to UV degradation that can minimize a roof's effectiveness over time.

2023



Garland enhances Cool-Sil with Cool-Sil Eliminator, a low-VOC 100% silicone coating designed to transform an aged gravel built-up roof into a surface ready for coating, adding 15 years to the roof life.

2023



Garland announces extensions to its KEE-Stone product family including a new spatter spray adhesive and pre-formed details that save contractors time and labour on a roofing project, as well as KEE-Stone HP, a new high-performance membrane that has greater fire resistance, UV reflectivity, and exceeds ASTM 6754 standards.

2023



Garland sets a new bar in sustainable modified membranes with the announcement of StressPly Legacy, a breakthrough in commercial roofing that contains 27% pre- and post-consumer

recycled content, bio-based materials, and "smog-eating" granules in the mineral surface that supply the same air quality benefit of 21 trees when applied to the square footage of a typical commercial roof.

2023



Garland is awarded Premier contract for the fourth time.

2023



Garland's Green-Lock Plus Membrane Adhesive is certified bio-based by the U.S. Department of Agriculture.